



Changzhou Sanzhong Welding Materials Co.,Ltd

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Standard: AWS A5.21/A5.22	Chemical Composition %					
	C	Mn	Si	Cr	Nb	Fe
Grade MF 10-GF-65-G	5.6	0.2	1.3	20.2	6.7	Rest
Type	Spool (MIG)					
Specification (MM)	0.8、 0.9、 1.0、 1.2、 1.6		Package	S100/1kg S200/5kg S270,S300/15kg-20kg		
Mechanical Properties	Yield Strength (Mpa)		Tensile Strength (Mpa)		Elongation (%)	
	≥ 550		---		---	
MIG Welding	Diameter (MM)		1.6	2.0	2.4	
	Welding Current - A		180 – 200	200 – 250	250 – 300	
	Welding Voltage- V		26 – 30	26 – 30	26 – 30	
Performance characteristics	DIN 8555 MF 10-GF-65-G is a high-alloy tubular (flux-cored) welding wire designed for hardfacing applications that demand extreme resistance to severe abrasive wear .					
Notice	1. Welding workpiece should be done oil removal, rust removal treatment. 2. Welding wire warehouse humidity should be maintained no more than 60%. 3. Non-vacuum packaging wire storage time should not exceed half a year, vacuum packaging wire storage time should not exceed one year.					



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