



Changzhou Sanzhong Welding Materials Co.,Ltd

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Standard: AWS A 5.7 S211	Chemical Composition %				
	Si	---	Mn	---	Cu
Grade S211	2.8 ~ 4.0	---	0.5 ~ 1.5	---	Rest
Specification (MM)	0.8、 1.0、 1.2、 1.6、 2.0、 2.4、 3.2、 4.0、 5.0				
Package	5 kgs/plastic bag in a color box, 20kgs/carton, 1 ton in a pallet				
Mechanical Properties		Tensile Strength Mpa		Elongation %	
	Specification	≥ 350		≥ 40	
Specification	The simplest specification for AWS A5.7 S211 ERCuSi-A silicon bronze welding wire is: AWS A5.7 ERCuSi-A It is a solid copper-silicon (silicon bronze) wire for welding copper alloys, copper to steel, and for MIG brazing of galvanized steel.				
Application	TIG/MIG welding of silicon bronze, copper, brass, copper-to-steel; MIG brazing of galvanized steel in automotive industry; overlay welding on steel and cast iron				



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